



## Material - ASME SB-622 N06255

### Standard Specification for Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASME SB-622 N06255 Seamless Nickel and Nickel-Cobalt Alloy Pipe and Tube

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Pipe and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Chromium	Cr %	23.000 - 26.000		
Sulphur	S %	0.030 max.		
Molybdenum	Mo %	6.000 - 9.000		
Phosphorus	P %	0.030 max.		
Copper	Cu %	1.200 max		
Titanium	Ti %	0.690 max.		
Tungsten	W %	3.000 max.		
Nickel	Ni %	47.000 - 52.000	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	586 min.
-	-	-	Yield Strength in Mpa	221 min.
-	-	-	Elongation in %	40 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 622 N06255	ASTM	USA	Pipe and Tube
N06255	UNS	USA	Pipe and Tube
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-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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